

Setting Rings

Specifications

Cylindricity

- 1 μm for ø1-60 mm
- 1,5 μm for ø62-90 mm
- 2 μm for ø100-150 mm
- 2,5 μm for ø175-225 mm
- 3 μm for ø250-300 mm



177-424



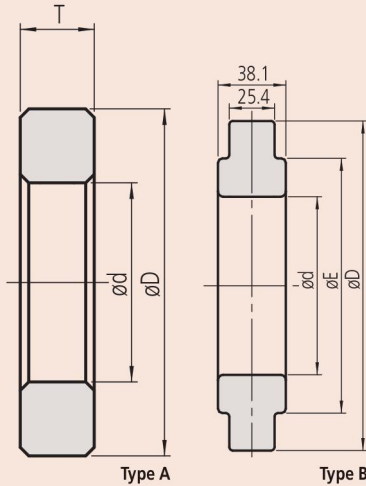
177-139



177-432



177-300



Tolerance from nominal diameter is $\pm 0,01$ mm up to 45 mm, and $\pm 0,02$ mm above. The calibrated diameter of each ring is marked on its upper face.

Series 177

Metric

No.	Nominal size ød	Material	Type	Ø d [mm]	Ø D [mm]	Ø E [mm]	T [mm]
177-220	1 mm	Steel	A	1	20		4
177-222	1,1 mm	Steel	A	1,1	20		4
177-225	1,2 mm	Steel	A	1,2	20		4
177-227	1,3 mm	Steel	A	1,3	20		4
177-230	1,4 mm	Steel	A	1,4	20		4
177-236	1,75 mm	Steel	A	1,75	25		5
177-239	2 mm	Steel	A	2	25		5
177-242	2,25 mm	Steel	A	2,25	25		5
177-208	2,5 mm	Steel	A	2,5	25		7
177-246	2,75 mm	Steel	A	2,75	25		7
177-248	3 mm	Steel	A	3	25		7
177-250	3,25 mm	Steel	A	3,25	25		7
177-252	3,5 mm	Steel	A	3,5	25		7
177-255	3,75 mm	Steel	A	3,75	25		7
177-204	4 mm	Steel	A	4	25		7
177-418	4 mm	Ceramic	A	4	25		7
177-257	4,5 mm	Steel	A	4,5	25		7
177-205	5 mm	Steel	A	5	25		7
177-263	5,5 mm	Steel	A	5,5	25		7
177-267	6 mm	Steel	A	6	25		7
177-420	6 mm	Ceramic	A	6	25		7
177-271	6,5 mm	Steel	A	6,5	25		7
177-275	7 mm	Steel	A	7	25		7
177-125	8 mm	Steel	A	8	32		10
177-423	8 mm	Ceramic	A	8	32		10
177-279	9 mm	Steel	A	9	32		10
177-126	10 mm	Steel	A	10	32		10
177-424	10 mm	Ceramic	A	10	32		10
177-284	12 mm	Steel	A	12	32		10
177-425	12 mm	Ceramic	A	12	32		10
177-132	14 mm	Steel	A	14	38		10
177-177	16 mm	Steel	A	16	45		10
177-427	16 mm	Ceramic	A	16	45		10
177-133	17 mm	Steel	A	17	45		10
177-285	18 mm	Steel	A	18	45		10
177-286	20 mm	Steel	A	20	45		10
177-429	20 mm	Ceramic	A	20	45		10
177-139	25 mm	Steel	A	25	53		15
177-430	25 mm	Ceramic	A	25	53		15
177-288	30 mm	Steel	A	30	71		15
177-431	30 mm	Ceramic	A	30	71		15
177-140	35 mm	Steel	A	35	71		15
177-432	35 mm	Ceramic	A	35	71		15
177-290	40 mm	Steel	A	40	71		15
177-433	40 mm	Ceramic	A	40	71		15
177-178	45 mm	Steel	A	45	85		15
177-434	45 mm	Ceramic	A	45	85		15
177-146	50 mm	Steel	A	50	85		20
177-292	60 mm	Steel	A	60	112		20
177-314	62 mm	Steel	A	62	112		20
177-147	70 mm	Steel	A	70	112		20
177-316	75 mm	Steel	A	75	125		25
177-294	80 mm	Steel	A	80	125		25
177-318	87 mm	Steel	A	87	140		25
177-148	90 mm	Steel	A	90	140		25
177-296	100 mm	Steel	A	100	160		25
177-298	125 mm	Steel	B	125	210	168	
177-300	150 mm	Steel	B	150	235	187	
177-302	175 mm	Steel	B	175	260	215	
177-304	200 mm	Steel	B	200	311	244	
177-306	225 mm	Steel	B	225	337	264	
177-308	250 mm	Steel	B	250	362	290	38,1
177-310	275 mm	Steel	B	275	413	321	38,1
177-312	300 mm	Steel	B	300	438	340	38,1