ABSOLUTE DIGIMATIC HEIGHT GAGE
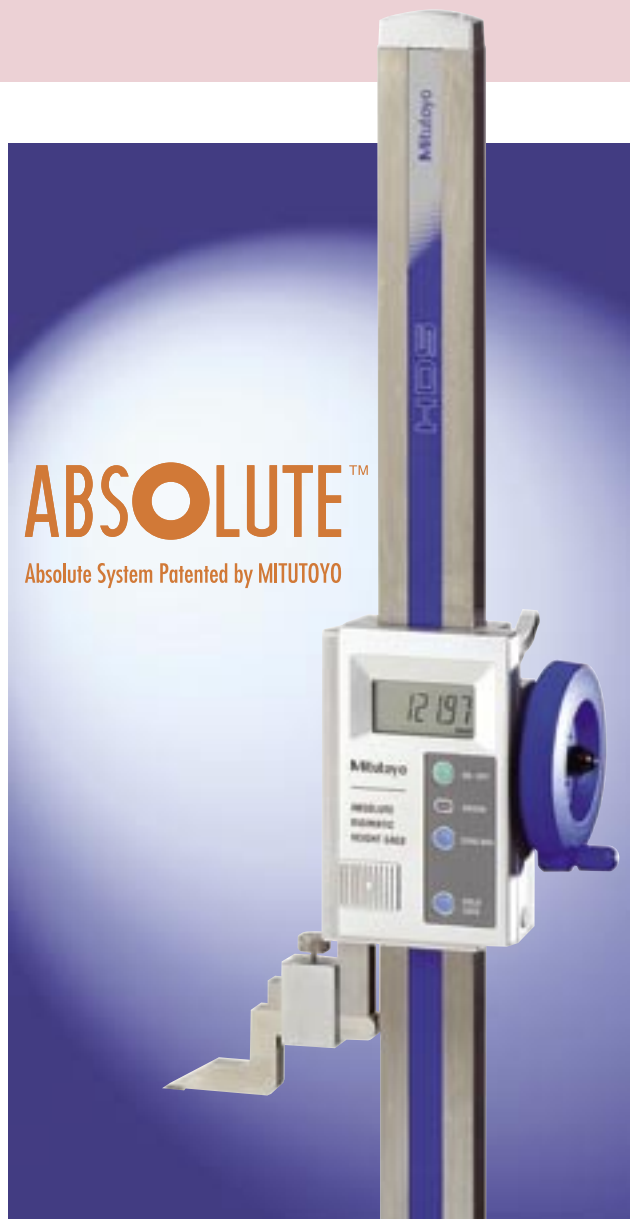
CATALOG No.E4255-570

**Absolute Encoder Built-in Height Gage
Comprehensive Compilation of Technologies of
Height Gages Produced for the Past 45 Years**

Mitutoyo

Height Gage Excellent in Both Functionality and Cost Performance!

ABSOLUTE™

Absolute System Patented by MITUTOYO

570-302

Features

Slider Feed Wheel
- Smooth up/down displacement is ensured with the slider feed wheel identical with that of proven double-column height gages.

Absolute Digimatic Height Gage

Mitutoyo

Large Clamp Lever
• This lever provides reliable slider clamp operation.
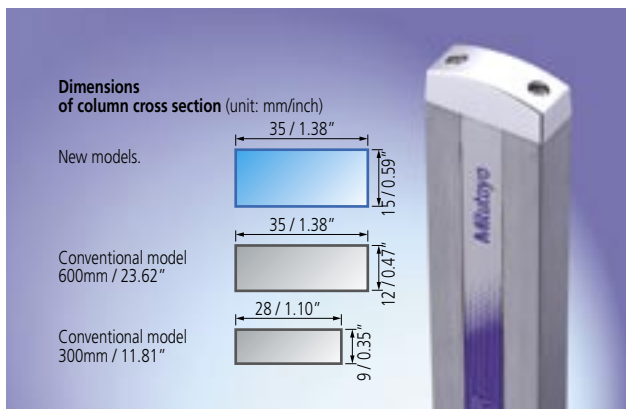
Base
• Novel design of the base well fit to be gripped by hand

Column
• Durability and high measuring accuracy are ensured.
• Increased rigidity: 35 x 15mm (common to all models)
• Instrumental error of 300mm model: ±0.03mm (± 0.04mm in the conventional models)

**Dimensions
of column cross section** (unit: mm/inch)

New models. 35 / 1.38" 15 / 0.59"

Conventional model
600mm / 23.62" 35 / 1.38" 12 / 0.47"

Conventional model
300mm / 11.81" 28 / 1.10" 9 / 0.35"

Built-in ABS (Absolute) Encoder
• This encoder eliminates the necessity of setting the reference point at every power-on.
• It has improved reliability because no over-speed error will occur.
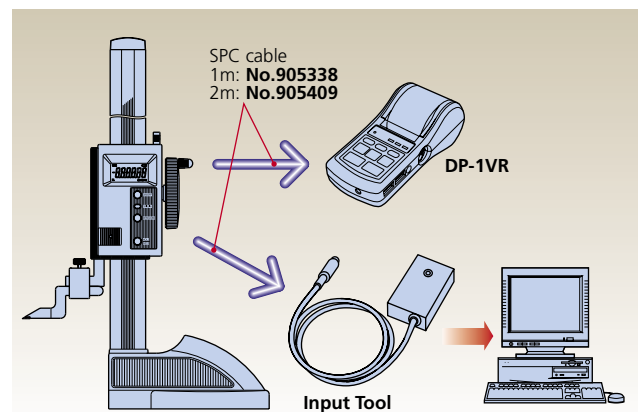
Large Liquid Crystal Display
• Character size: 10 x 3.8mm (9 x 3.5mm in the conventional models)
• Readable at dark sites and friendly for aged persons

A full-scale photograph

Output Function Provided
• Measured data is outputted to the small printer Digimatic Mini Processor DP-1VR (option) or to a personal computer that can be connected to this gage via the input tool (option).

SPC cable
1m: **No.905338**
2m: **No.905409**

DP-1VR

Input Tool

Functions

- **ORIGIN (Absolute Origin) Setting Function**
  The surface plate top, etc., can be stored as the absolute origin.

- **ABS (Absolute) Measurement Function**
  After power-on, measurement can be started without zero-setting different from the conventional way. Also, the absolute origin position can be changed with the ORIGIN (Absolute Origin) switch.

- **INC (Incremental) Measurement Function**
  This function allows the origin setup at an arbitrary position in addition to the ABS (Absolute) Measurement Function.
  In this case turning the power off clears the origin from memory.

- **Hold Function**
  A display value can be held as is.

- **Output Function**
  The output terminals of measured data allow you to establish a statistical process control system or a measurement support system.

- **Low Battery Alarm**
  This function notifies you of that the battery has significantly been consumed with mark "⬚▱" before the gage is put in a state that it can make no measurement.
  The timing of battery replacement is recognized beforehand.

- **Inch/mm Conversion Key for Order No. 570-312, 570-313 and 570-314.**

570-302
570-304

Useful Accessories
- Holder arm C which allows a test indicator to be attached to this gage and the clamp (with a dovetail groove) are available as optional accessories. (Refer to specifications.)
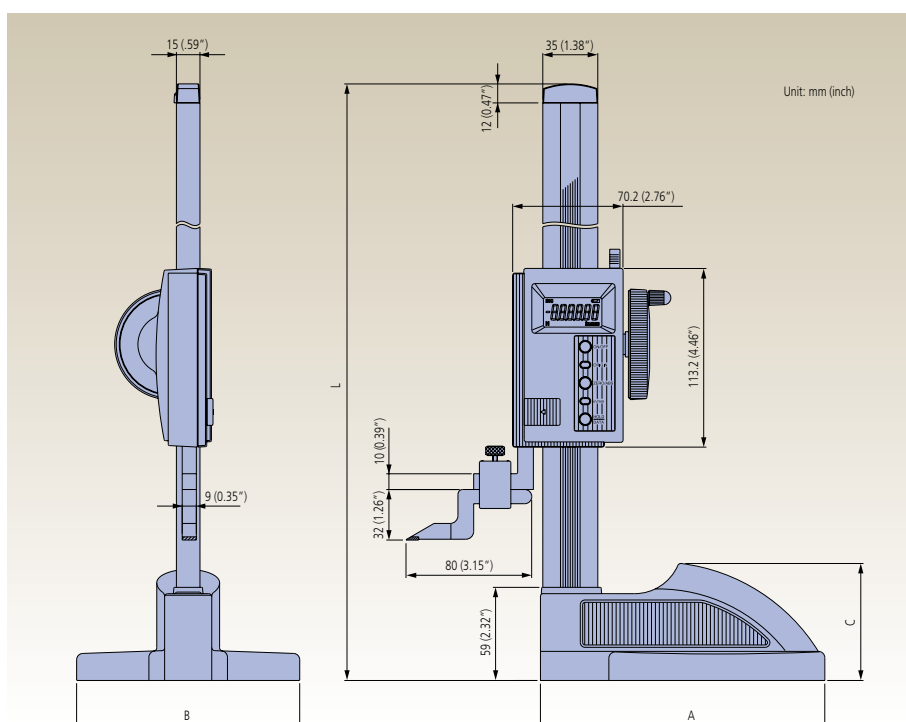

Clamp (with a dovetail groove)
Holder arm C
Scriber clamp
Scriber

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Specifications

Order No.	570-302	570-304	570-312	570-313	570-314
Measuring range (mm/inch)	0 - 300mm	0 - 600mm	12"/300mm	18"/450mm	24"/600mm
Resolution (mm/inch)	0.01mm		.0005"/0.01mm		
Instrumental error*[1]	±0.03mm	±0.05mm	±.0015"/ ±0.03mm	±.0020"/±0.05mm	
Repeatability (mm/inch)	0.01mm		.0005"/0.01mm		
Display	6-digit LCD, character height of 10mm				
Response speed	Unlimited				
Power supply	SR44 (button-type silver oxide battery) 1pc: **938882**				
Battery life	20,000 hours				
Functions	ORIGIN (absolute origin) setting function, ABS (absolute) measurement function, INC (incremental) measurement function, Hold function, Output function*[2], and Low-battery alarm				
Mass (kg)	4.6	6.4	4.6	5.9	6.4
Slider feed	Wheel rotation				
Standard accessories	Scriber: **07GZA000** Scriber clamp: **05GZA033**		Scriber: **900258** Scriber clamp: **901385**		
Optional accessories	Holder armC: **953638** (for mm), **953639** (for inch) Clamp with dovetail groove: **902053**/Connecting cable: **905338** (1m), **905409** (2m)				
L	507mm	812mm	507mm / 19.96"	662mm / 26.06"	812mm / 31.97"
A	160mm	181mm	160mm / 2.36"	181mm / 7.13"	
B	122mm	142mm	122mm / 4.80"	142mm / 5.59"	
C	72.6mm	74.1mm	72.6mm / 2.86"	74.1mm / 2.92"	

*1: Quantizing error: ±1 count is not included.
*2: Data output cable (option): 1m (**905338**) or 2m (**905409**)

Dimensions

15 (.59") 35 (1.38") Unit: mm (inch)
12 (0.47")
70.2 (2.76")
113.2 (4.46")
10 (0.39")
9 (0.35")
32 (1.26")
80 (3.15")
59 (2.32")
L
B
A
C

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